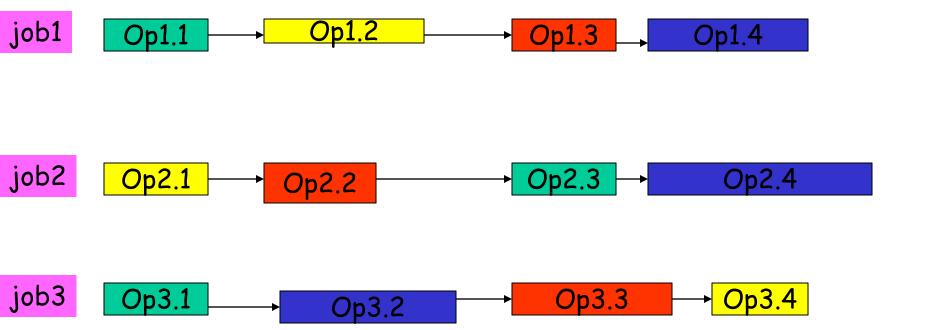
jobshop scheduling

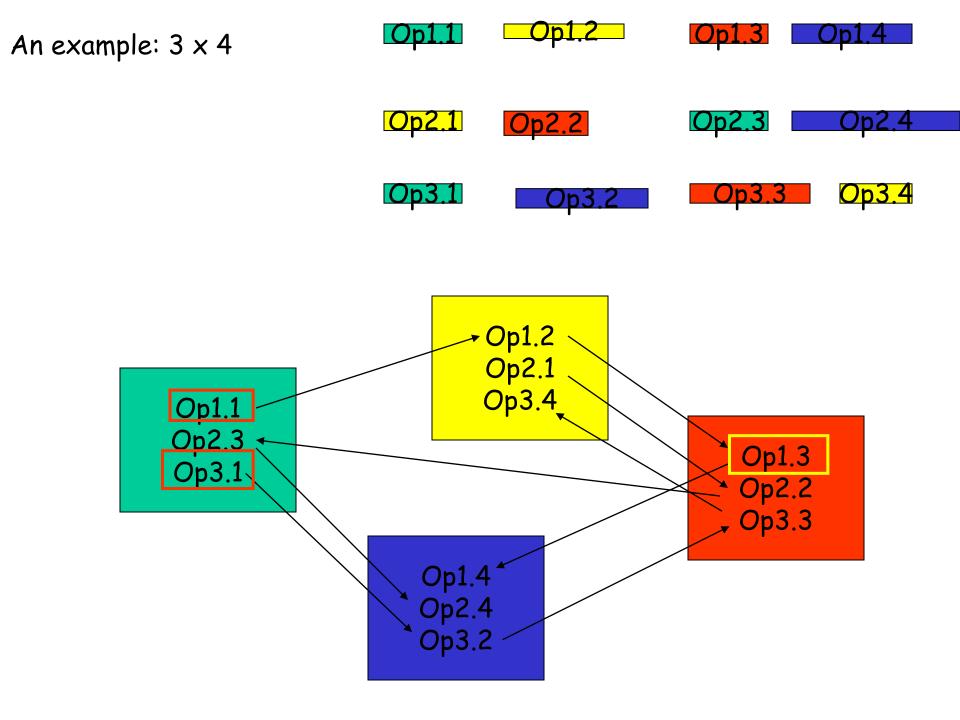
We have

- · a set of resources
- · a set of jobs
 - · a job is a sequence of operations/activities
- sequence the activities on the resources

An example: 3×4



- · We have 4 resources: green, yellow, red and blue
- · a job is a sequence of operations (precedence constraints)
- each operation is executed on a resource (resource constraints)
- · each resource can do one operation at a time
- the duration of an operation is the length of its box
- · we have a due date, giving time windows for operations (time constraints)



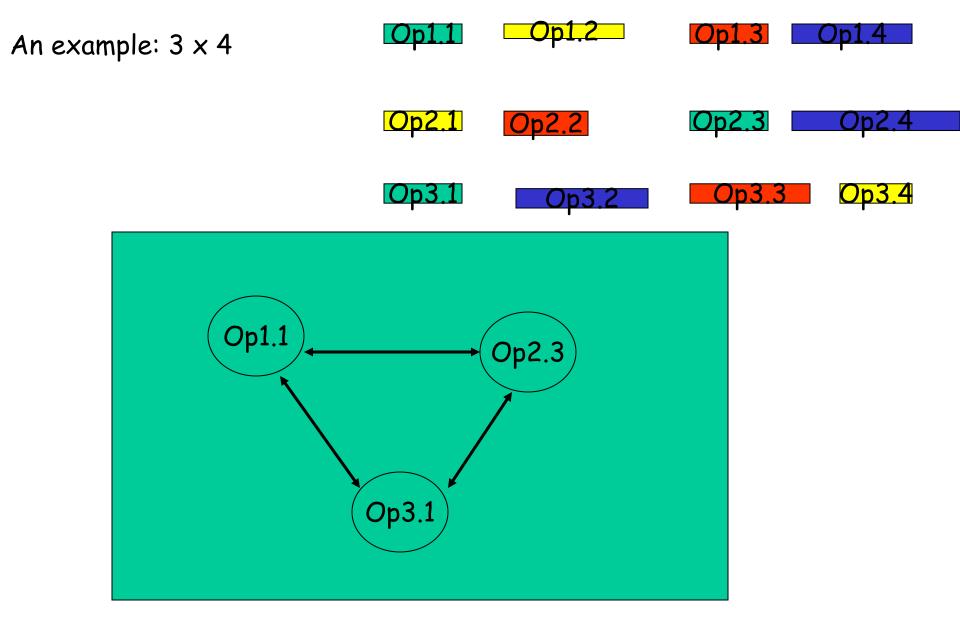
The problem

Assign a start time to each operation such that
(a) no two operations are in process on the same
machine at the same time and
(b) temporal constraints are respected

The problem

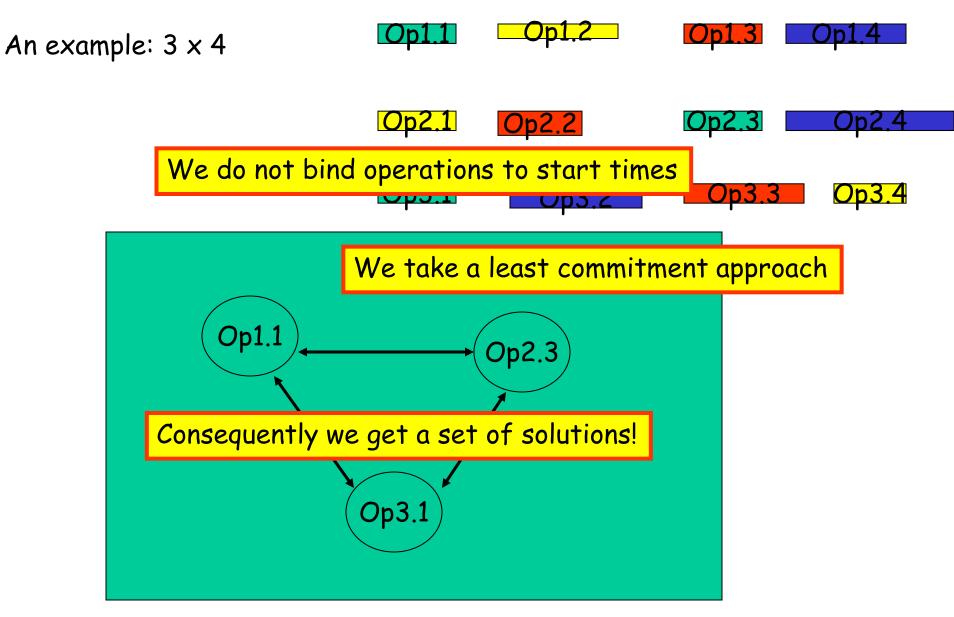
Alternatively ... sequence operations on resources

This gives a set of solutions, and might be considered a "least commitment approach"



On the "green" resource, put a direction on the arrows

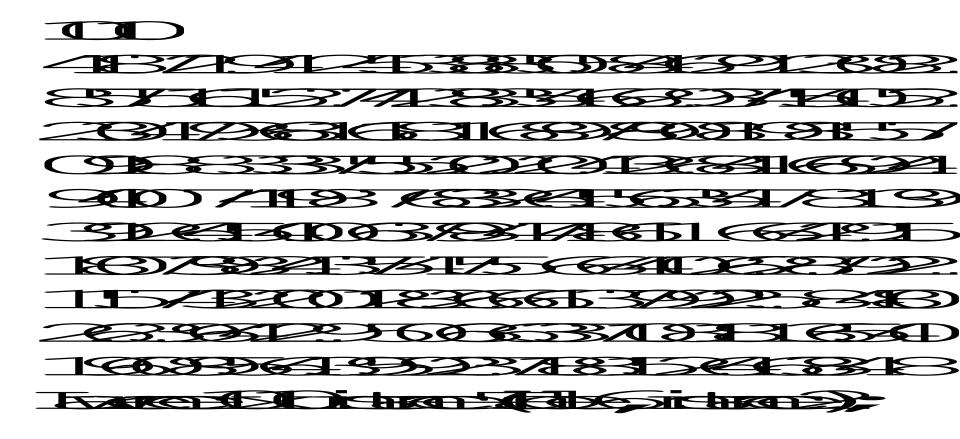
A disjunctive graph



On the "green" resource, put a direction on the arrows

A disjunctive graph

```
76
210316375346
                     What is makespan!
182540500034
253458091147
150525334859
291345540331
133359004421
244402375213
//ai/sosibkproblen
//catricov(lasse) isajo
//cetroblan (pertions (netro-detional)
// celtiplesies
// —andrie Oto 5
//—additionalativetie (HoD)
//
// landomistofialla-kutesudesen
//werdermistationeriedcomplex.
//
```

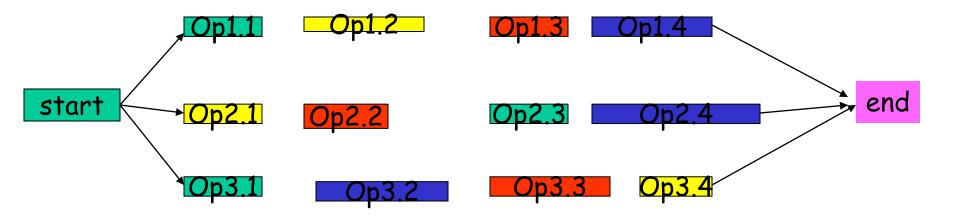


For a long time, unsolved

Why bother?

- · Minimise makespan
 - · what is makespan?
- Maximise start
 - · JIT, minimise inventory levels
- · minimise idle time on resources
 - · maximise ROI

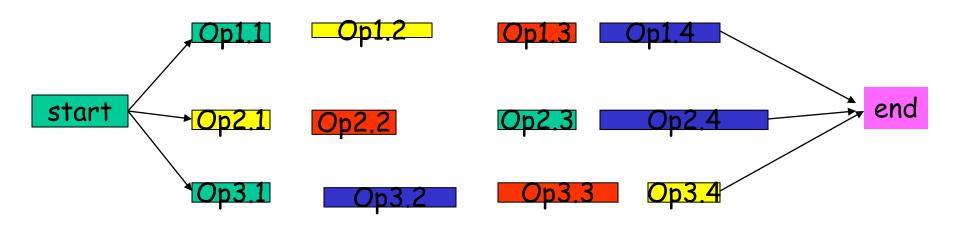
•



Find the smallest value for end minimise makespan

How can we view this as a csp?

Each operation is a variable domain is set of start times there are precedence constraints between operation in a job operations on a resource have *disjunctive constraints*



THE LANDSCAPE OF RANDOM JOB SHOP SCHEDULING INSTANCES

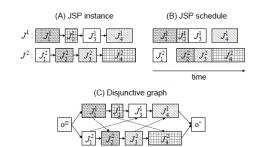


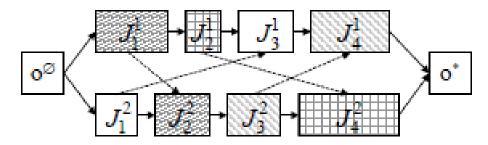
Figure 2: (A) A JSP instance, (B) a feasible schedule for the instance, and (C) the disjunctive graph representation of the schedule. Boxes represent operations; operation durations are proportional to the width of a box; and the machine on which an operation is performed is represented by texture. In (C), solid arrows represent conjunctive arcs and dashed arrows represent disjunctive arcs (arc weights are proportional to the duration of the operation the arc points out of).

(Cheeseman, Kanefsky, & Taylor, 1991; Yokoo, 1997). This phenomenon has been referred to as an "easy-hard-easy" pattern of instance difficulty (Mammen & Hogg, 1997). In §7.4 we discuss evidence of an easy-hard-easy pattern of instance difficulty in the JSP, though (to our knowledge) it is not associated with any phase transition.

The results in $\S\S4-5$ and the empirical results in $\S6$ were previously presented in a conference paper (Streeter & Smith, 2005a).

3. The Job Shop Scheduling Problem

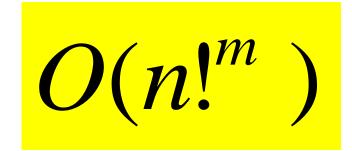
(C) Disjunctive graph



Complexity

What is the complexity of this problem?

- Assume we have m resources and n jobs
- · on each resource we will have n operations
- · we can order these in n! ways
- therefore we have $O(n!^m)$ states to explore



But we want to optimise, not satisfy

How do you optimise with CP?

A sequence of decision problems

```
Is there a solution with makespan 395?
```

Yip!

•

•

Is there a solution with makespan 300?

- · Let me think about that ...
- · Yes
- Is there a solution with makespan 299?
 - · Hold on, ..., hold on
 - · NO!
- · Minimum makespan is 300.

When optimising, via a sequence of decision problems, will all decisions be equally difficult to answer?

What does branch and bound (BnB) do?

Who cares about jobshop scheduling?

Manufacturing inc.

Variants of jsp

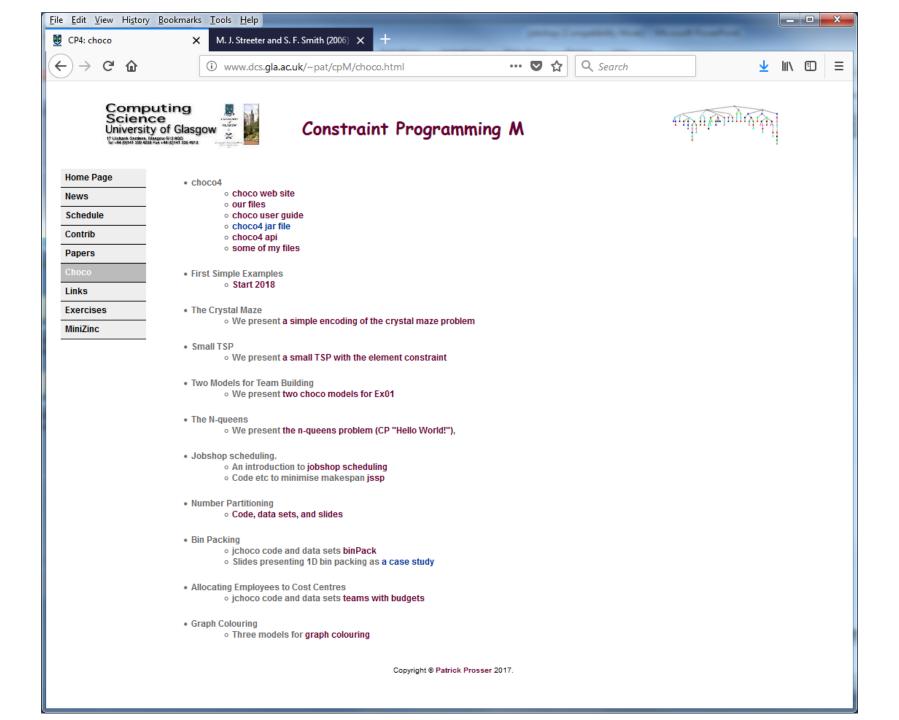
- · openness:
 - variety of resources can perform an operation
 - processing time dependant on resource used
- set up costs, between jobs (transition cost)
- consumable resources
 - such as gas, oil, etc
- pre-emption
 - can stop and restart an operation
- · resource can perform multiple operations simultaneously
 - batch processing
- secondary resources
 - people, tools, cranes, etc
- · etc

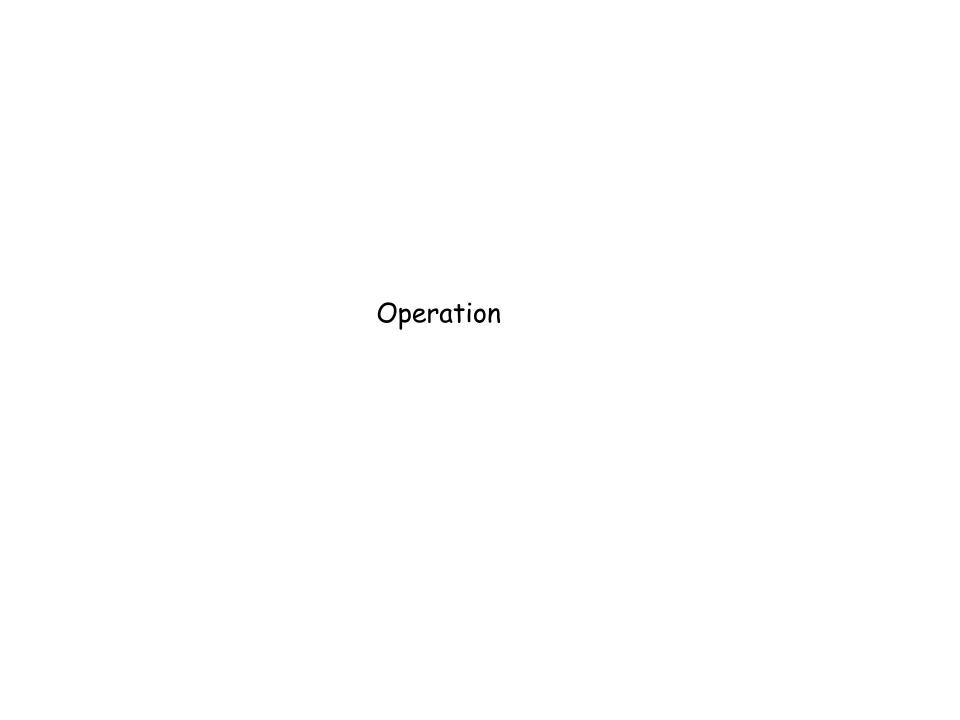
Chris Beck (2006) "The jssp has never been spotted in the wild."

Why might CP be technology of choice for scheduling?

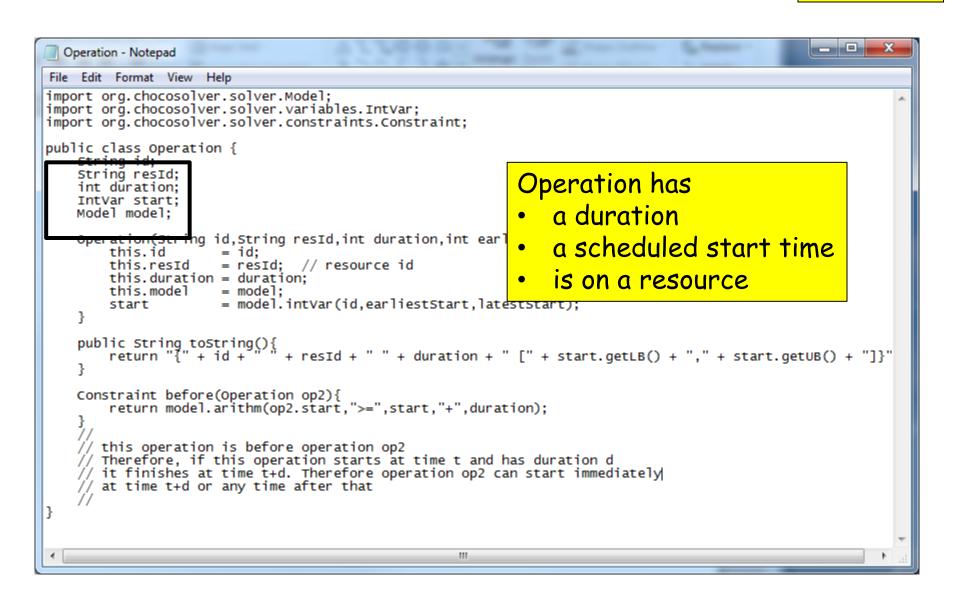
- · can model rich real-world problems
 - addition of side constraints etc
- incorporate domain knowledge
 - in the form of variable and value ordering heuristics
- · powerful reasoning/inference allied to novel search techniques

We can get a solution up and running quickly





```
Operation - Notepad
File Edit Format View Help
import org.chocosolver.solver.Model;
import org.chocosolver.solver.variables.Intvar;
import org.chocosolver.solver.constraints.Constraint;
public class Operation {
    String id;
    String resId;
    int duration:
    IntVar start:
   Model model:
    Operation(String id, String resId, int duration, int earliestStart, int latestStart, Model model){
        this.id
                       = resid; // resource id
        this.resId
        this.duration = duration;
        this.model
                      = model:
                      = model.intvar(id.earliestStart.latestStart);
        start
    public String toString(){
   return "{" + id + " " + resId + " " + duration + " [" + start.getLB() + "," + start.getUB() + "]}"
    Constraint before(Operation op2){
        return model.arithm(op2.start,">=",start,"+",duration);
    // this operation is before operation op2
    // Therefore, if this operation starts at time t and has duration d
    // it finishes at time t+d. Therefore operation op2 can start immediately
    // at time t+d or any time after that
                                                      III
```



```
Operation - Notepad
File Edit Format View Help
fimport org.chocosolver.solver.Model;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.Constraint:
public class Operation {
    String id:
    String resId;
    int duration;
    IntVar start:
    Model model;
    Operation(String id, String resId, int duration, int earliestStart, int latestStart, Model model) {
        this.id
                      = id;
                      = resId; // resource id
        this.resId
        this.duration = duration;
        this.model
                      = model:
                      = model.intvar(id,earliestStart,latestStart);
        start
    public String toString(){
    return "{" + id + " " + resId + " " + duration + " [" + start.getLB() + "," + start.getUB() + "]}";
    Constraint before(Operation op2){
        return model.arithm(op2.start,">=",start,"+",duration);
    // this operation is before operation op2
    // Therefore, if this operation starts at time t and has duration d
    // it finishes at time t+d. Therefore operation op2 can start immediately
    // at time t+d or any time after that
```

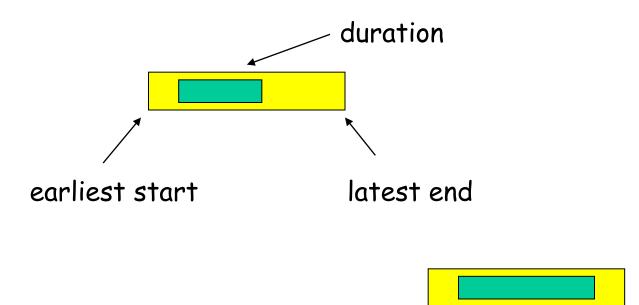
```
Operation - Notepad
File Edit Format View Help
fimport org.chocosolver.solver.Model;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.Constraint:
public class Operation {
    String id:
    String resId;
    int duration;
    IntVar start:
    Model model;
    Operation(String id, String resId, int duration, int earliestStart, int latestStart, Model model) {
        this.id
                      = id;
                      = resId; // resource id
        this.resId
        this.duration = duration;
        this.model
                      = model:
                      = model.intvar(id,earliestStart,latestStart);
        start
   public String toString(){
    return "{" + id + " " + resId + " " + duration + " [" + start.getLB() + "," + start.getUB() + "]}";
    Constraint before(Operation op2){
        return model.arithm(op2.start,">=",start,"+",duration);
    // this operation is before operation op2
    // Therefore, if this operation starts at time t and has duration d
    // it finishes at time t+d. Therefore operation op2 can start immediately
    // at time t+d or any time after that
```

```
Constraint before(Operation op2){
    return model.arithm(op2.start,">=",start,"+",duration);
}
//
this operation is before operation op2
// Therefore, if this operation starts at time t and has duration d
// it finishes at time t+d. Therefore operation op2 can start immediately
// at time t+d or any time after that
//
```

see next slides

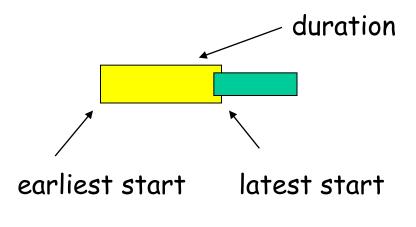
Picture of an operation

op1.before(op2)

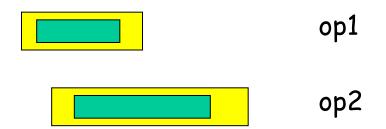


Picture of an operation

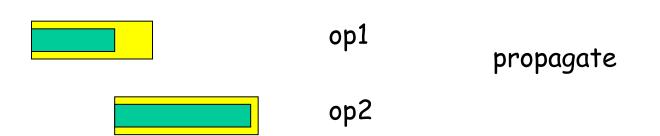
op1.before(op2)



Constrained integer variable represents start time



op1.before(op2)
$$\longrightarrow$$
 op1.start() + op1.duration() \leq op2.start()



op1.before(op2)
$$\longrightarrow$$
 op1.start() + op1.duration() \leq op2.start()

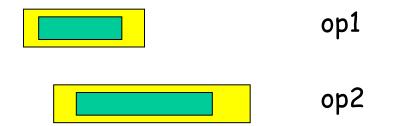
op1.before(op2)

op2

propagate

op1.before(op2) → op1.start() + op1.duration() ≤ op2.start()

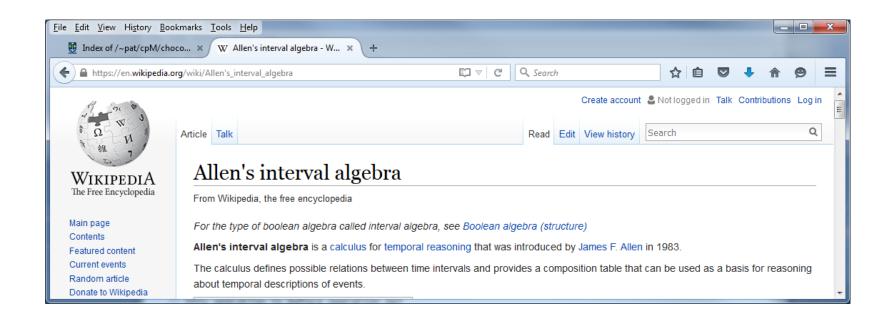
No effect on this instance

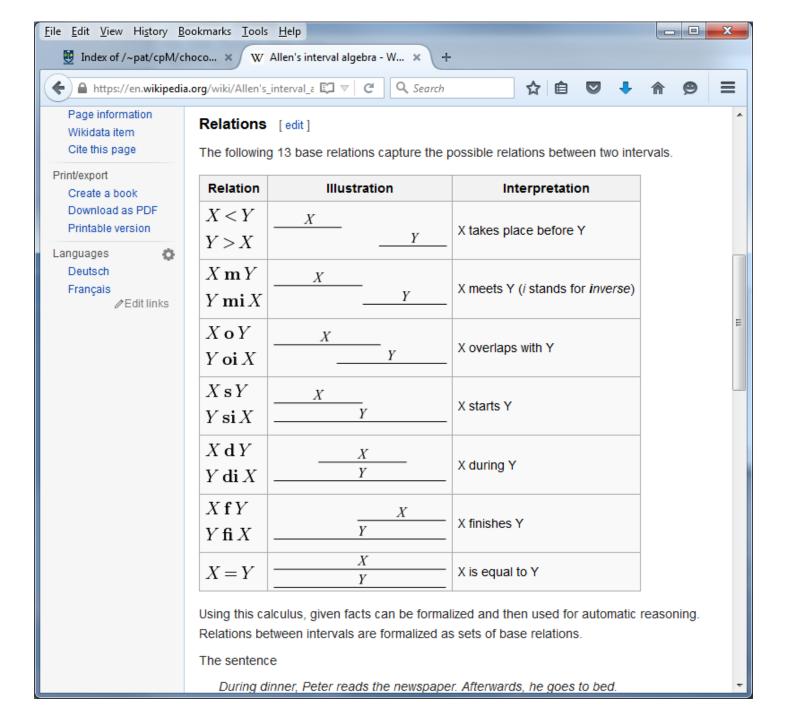


op1 and op2 cannot be in process at same time

op1.before(op2) OR op2.before(op1)

Not easy to propagate until decision made (disjunction broken)





```
_ D X
  OperationTest - Notepad
File Edit Format View Help
import org.chocosolver.solver.Model;
import org.chocosolver.solver.Solver:
import org.chocosolver.solver.Solution;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.IIntConstraintFactory.*;
import org.chocosolver.solver.search.strategy.Search;
import org.chocosolver.solver.search.strategy.strategy.IntStrategy;
import org.chocosolver.solver.search.strategy.selectors.values.IntDomainMax;
import org.chocosolver.solver.exception.ContradictionException;
public class OperationTest {
    private static int slack(IntVar op_i,int d_i,IntVar op_j,int d_j)
         return op_j.getUB() - Math.max(op_i.getLB() + d_i,op_j.getLB());
     // slack if op_i before op_j
// i.e. slack(op_i -> op_j) in S&C AAAI-93 parlance
        NOTE: we consider earliest and latest start times whereas 5&C
               consider earliest start and latest finish, but our calculations
               are exactly the same
    public static void main(String args[]) throws ContradictionException {
         Model model = new Model("Operation Test");
         Solver solver = model.getSolver();
operation op1 = new operation("op1","test",2,1,10,model);
operation op2 = new operation("op2","test",3,1,10,model);
         IntVar decision = model.intVar("decision",0,1);
         model.ifThen(model.arithm(decision,"=",0),op1.before(op2)); // decision = 0 -> op_i before op
model.ifThen(model.arithm(decision,"=",1),op2.before(op1)); // decision = 1 -> op before op_i
          // initial state
         System.out.println();
         Sýstem.out.println(decision);
         System.out.println(op1);
         System.out.println(op2);
         System.out.println();
            propagate
         System.out.println();
         solver.propagate();
System.out.println(decision);
         System.out.println(op1);
         System.out.println(op2);
System.out.println("nothing happens");
             make decision op1 -> op2
         System.out.println();
         solver.getEnvironment().worldPush():
         decision.instantiateTo(0,null);
         solver.propagate();
         System.out.println(decision);
System.out.println(op1);
         System.out.println(op2);
         System.out.println("op1 before op2");
solver.getEnvironment().worldPop();
          // make decision op2 -> op1
         system.out.println();
solver.getEnvironment().worldPush();
         decision.instantiateTo(1,null);
         solver.propagate();
         System.out.println(decision);
```

Operation Test

```
_ - X
 OperationTest - Notepad
                                                                                                                            Operation Test
File Edit Format View Help
import org.chocosolver.solver.Model;
import org.chocosolver.solver.Solver:
import org.chocosolver.solver.Solution;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.IIntConstraintFactorv.*:
import org.chocosolver.solver.search.strategy.Search;
import org.chocosolver.solver.search.strategy.strategy.IntStrategy;
import org.chocosolver.solver.search.strategy.selectors.values.IntbomainMax;
import org.chocosolver.solver.exception.ContradictionException;
public class OperationTest {
   private static int slack(IntVar op_i,int d_i,IntVar op_j,int d_j)
       return op_j.getUB() - Math.max(op_i.getLB() + d_i,op_j.getLB());
                                                                                                                              // slack if op_i before op_j
// i.e. slack(op_i -> op_j) in S&C
                                      Command Prompt
      NOTE: we consider earliest and
            consider earliest start ar
                                     Z:\public_html\cpM\choco4\jsspResearch\code>java OperationTest
            are exactly the same
                                     decision = [0,1]
   public static void main(String args
                                      {op1 test 2 [1,10]}
       Model model = new Model("Oper
                                      (op2 test 3 [1,10])
       Solver solver = model.getSolver
       Operation op1 = new Operation(
       Operation op2 = new Operation(
       IntVar decision = model.intVar
                                     decision = [0,1]
                                     Kop1 test 2 [1.10]>
       model.ifThen(model.arithm(decis
                                     {op2 test 3 [1.10]}
       model.ifThen(model.arithm(decis
                                     nothing happens
        // initial state
                                     decision = 0
       System.out.println();
       System.out.println(decision):
                                      {op1 test 2 [1,8]}
       System.out.println(op1);
                                     (op2 test 3 [3.10]
       System.out.println(op2);
       System.out.println();
                                      op1 before op2
         propagate
                                     decision = 1
                                     (4,101) test 2 [4,101
       System.out.println();
                                     Kop2 test 3 [1,7]>
       solver.propagate();
       System.out.println(decision);
                                     op2 before op1
       System.out.println(op1);
       System.out.println(op2);
System.out.println("nothing hap
                                     slack(op1 -> op2> : 7
                                     slack(op2 -> op1) : 6
slack(op1,op2) : 7
          make decision op1 -> op2
       System.out.println();
       solver.getEnvironment().worldP
       decision.instantiateTo(0,null);
                                     Z:\public_html\cpM\choco4\jsspResearch\code>_
       solver.propagate();
       System.out.println(decision);
       System.out.println(op1);
       System.out.println(op2);
       System.out.println("op1 before solver.getEnvironment().worldpd
                                                              -111
        // make decision op2 -> op1
       System.out.println():
       solver.getEnvironment().worldPush():
       decision.instantiateTo(1,null);
       solver.propagate();
       System.out.println(decision);
```

Job

```
Job - Notepad
File Edit Format View Help
import java.util.ArrayList;
import org.chocosolver.solver.Model;
public class Job {
   String id;
   ArrayList<Operation> operations;
   int length:
   Model model:
   Job(String id,Model model){
        this.id = id:
        operations = new ArrayList<Operation>();
        length = 0;
       this.model = model;
   void add(Operation op){
        if (!operations.isEmpty()) operations.get(length-1).before(op).post();
        operations.add(op);
        length++;
    // adding operations in sequence to a job, such that
    // operation op_i is before operation op_i+1
   // i.e. precedence constraints between operations in a job.
   Operation get(int i){return operations.get(i);}
   public String toString(){
        String s = "(" + id + " ":
        for (int i=0;i<operations.size();i++) s = s + ((Operation)operations.get(i)).toString() + " ";
       return s + ")";
```

```
public class Job {
    String id;
    ArrayList<Operation> operations;
    int length;
    Model model;

Job(String id,Model model){
        this.id = id;
        operations = new ArrayList<Operation>();
        length = 0;
        this.model = model;
}
```

Job is a sequence of operations

```
void add(Operation op){
    if (!operations.isEmpty()) operations.get(length-1).before(op).post();
    operations.add(op);
    length++;
}
// adding operations in sequence to a job, such that
// operation op_i is before operation op_i+1
// i.e. precedence constraints between operations in a job.
```

Creating/building a job as a sequence of operations each one *before* the other



Use a 0/1 decision variable d[i][j] as follows

$$d[i][j] = 0 \rightarrow op[i]1.before(op[j])$$

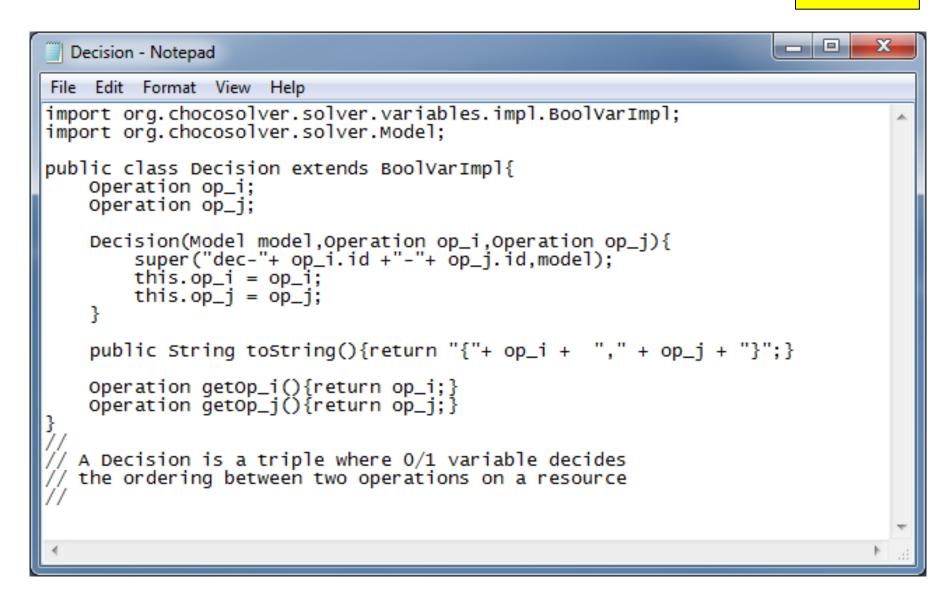
 $d[i][j] = 1 \rightarrow op[j]1.before(op[i])$

$$d[i][j] = 0 \rightarrow op[i]1.before(op[j])$$
 op1 before op2

$$d[i][j] = 0 \rightarrow op[i]1.before(op[j])$$
 op1 before op2

$$d[i][j] = 1 \rightarrow op[j]1.before(op[i])$$
 op2 before op1

$$d[i][j] = 1 \rightarrow op[j]1.before(op[i])$$
 op2 before op1



```
Decision - Notepad
File Edit Format View Help
import org.chocosolver.solver.variables.impl.BoolVarImpl;
import org.chocosolver.solver.Model;
public class Decision extends BoolVarImpl{
     Operation op_i;
     Operation op_j;
     Decision(Model model,Operation op_i,Operation op_j){
   super("dec-"+ op_i.id +"-"+ op_j.id,model);
          this.op_i = op_i;
          this.op_j = op_j;
     public String toString(){return "{"+ op_i + "," + op_j + "}";}
     Operation getOp_i(){return op_i;}
Operation getOp_j(){return op_j;}
```

A decision is essentially a triple:

- a zero/one variable (this)
- an operation op_i
- an operation op_j

Value decides relative order of the two operations (before or after)



```
_ D X
  Resource - Notepad
File Edit Format View Help
import java.util.*:
import org.chocosolver.solver.Model;
public class Resource {
    String id;
    ArrayList<Operation> operations;
    ArrayList<Decision> decisions;
    Model model:
    Resource(String id, Model model) {
        this.id = id:
        operations = new ArrayList<Operation>();
        decisions = new ArrayList<Decision>();
        this.model = model;
    void add(Operation op){
        int n = operations.size();
        for (int i=0; i<n; i++){
            Operation op_i = operations.get(i);
            Decision decision = new Decision(model.op_i.op);
            decisions.add(decision):
            model.ifThen(model.arithm(decision,"=",0),op_i.before(op)); // decision = 0 -> op_i before op
model.ifThen(model.arithm(decision,"=",1),op.before(op_i)); // decision = 1 -> op before op_i
        operations.add(op);
    " NoDecvars: " + decisions.size();}
```

```
public class Resource {
    String id;
    ArrayList<Operation> operations;
    ArrayList<Decision> decisions;
    Model model;

    Resource(String id,Model model){
        this.id = id;
        operations = new ArrayList<Operation>();
        decisions = new ArrayList<Decision>();
        this.model = model;
}
```

Resource is a collection of operations and decisions that will be made on their ordering/sequencing on this resource

```
void add(operation op){
   int n = operations.size();
   for (int i=0;i<n;i++){
        Operation op_i = operations.get(i);
        Decision decision = new Decision(model,op_i,op);
        decisions.add(decision);
        model.ifThen(model.arithm(decision,"=",0),op_i.before(op)); // decision = 0 -> op_i before op model.ifThen(model.arithm(decision,"=",1),op.before(op_i)); // decision = 1 -> op before op_i
   }
   operations.add(op);
}
```

Add an operation to a resource and then constrain it ...

```
void add(operation op){
   int n = operations.size();
   for (int i=0;i<n;i++){
        Operation op_i = operations.get(i);
        Decision decision = new Decision(model,op_i,op);

        decision.add(decision),
        model.ifThen(model.arithm(decision,"=",0),op_i.before(op)); // decision = 0 -> op_i before op model.ifThen(model.arithm(decision,"=",1),op.before(op_i)); // decision = 1 -> op before op_i
    }
    operations.add(op);
}
```

decision = 0 implies op_i before op decision = 1 implies op before op_i JSSP

```
JSSP - Notepad
File Edit Format View Help
import java.io.*;
import java.util.*
import org.chocosolver.solver.Model;
import org.chocosolver.solver.Solver;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.IIntConstraintFactory.*;
import org.chocosolver.solver.search.strategy.Search;
import org.chocosolver.solver.exception.ContradictionException;
public class JSSP {
    String id;
                                        / file name
                                          number of jobs
number of resources
    int n;
    int m:
    int dueDate;
                                          aka makespan
    ArrayList<Job> jobs;
                                       // jobs to complete
    ArrayList<Resource> resources; // resources to use
    Operation endOp;
                                       // last operation for ALL jobs!
    Model model;
    JSSP(String fname, int dueDate) throws IOException
         Scanner sc
                            = new Scanner(new File(fname));
         id
                            = fname;
                            = sc.nextInt(); // number of jobs
= sc.nextInt(); // number of resources
         n
         m
         iobs
                            = new ArrayList<Job>();
         resources
                            = new ArrayList<Resource>();
         this.dueDate
                            = dueDate;
                            = new Model("id"):
                            = new Operation("endOp", "nullRes", 0, 0, dueDate, model);
         int totalDuration = 0;
         for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));
for (int i=0;i<n;i++){</pre>
             Job job = new Job("job_"+i,model);
             for (int j=0; j<m; j++){
                 Resource resource = resources.get(sc.nextInt());
                                     = sc.nextInt();
                  int duration
                 totalDuration = totalDuration + duration;
Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
                 resource.add(operation);
                 job.add(operation);
             job.add(endOp);
             jobs.add(job);
         model.arithm(endOp.start,"<=",totalDuration).post();</pre>
         sc.close():
    public String toString(){
    String s = "J$SP" + n + "X" + m + "\n";
         for (int i=0; i<jobs.size(); i++){
             Job job = (Job)jobs.get(i);
s = s + job + "\n";
         return s;
    }
    IntVar getMakeSpan(){return endOp.start;}
    Decision[] getDecisions(){
         Decision[] decisions = new Decision[((n * (n-1))/2) * m];
         for (int i=0,k=0;i<m;i++)
             for (Decision decision : resources.get(i).decisions)
                 decisions[k++] = decision;
         return decisions;
       to be used with min-slack dvo
```

JSSP

```
_ D X
  JSSP - Notepad
File Edit Format View Help
import java.io.*;
import java.util.*
import org.chocosolver.solver.Model;
import org.chocosolver.solver.Solver;
import org.chocosolver.solver.variables.IntVar;
import org.chocosolver.solver.constraints.IIntConstraintFactory.*;
import org.chocosolver.solver.search.strategy.Search;
import org.chocosolver.solver.exception.ContradictionException;
public class JSSP {
    String id;
                                          file name
                                          number of jobs
number of resources
    int n;
    int m:
    int dueDate;
                                          aka makespan
    ArrayList<Job> jobs;
                                       // jobs to complete
    ArrayList<Resource> resources; // resources to use
    Operation endOp;
                                       // last operation for ALL jobs!
    Model model;
    JSSP(String fname, int dueDate) throws IOException
         Scanner sc
                            = new Scanner(new File(fname));
         id
                             = fname;
                            = sc.nextInt(); // number of jobs
= sc.nextInt(); // number of resources
         n
         m
         iobs
                            = new ArrayList<Job>();
         resources
                            = new ArrayList<Resource>();
         this.dueDate
                            = dueDate;
                             = new Model("id"):
                             = new Operation("endOp", "nullRes", 0, 0, dueDate, model);
         int totalDuration = 0;
         for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));
for (int i=0;i<n;i++){</pre>
             Job job = new Job("job_"+i, model);
             for (int j=0; j<m; j++){
                 Resource resource = resources.get(sc.nextInt());
                                     = sc.nextInt();
                  int duration
                 totalDuration = totalDuration + duration;
Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
                 resource.add(operation);
                 job.add(operation);
              job.add(endOp);
             jobs.add(job);
         model.arithm(endOp.start,"<=",totalDuration).post();</pre>
         sc.close():
    public String toString(){
    String s = "J$SP" + n + "X" + m + "\n";
         for (int i=0; i<jobs.size(); i++){
            Job job = (Job)jobs.get(i);
s = s + job + "\n";
         return s;
    }
    IntVar getMakeSpan(){return endOp.start;}
    Decision[] getDecisions(){
         Decision[] decisions = new Decision[((n * (n-1))/2) * m];
         for (int i=0,k=0;i<m;i++)
             for (Decision decision : resources.get(i).decisions)
                 decisions[k++] = decision;
         return decisions;
       to be used with min-slack dvo
```



Ouch!

A jssp is a collection of jobs and resources

```
JSSP(String fname,int dueDate) throws IOException {
                      = new Scanner(new File(fname));
    Scanner sc
    id
                      = fname;
                      = sc.nextInt(); // number of jobs
    n
                      = sc.nextInt(); // number of resources
    iobs
                      = new ArrayList<Job>();
                      = new ArrayList<Resource>();
    resources
    this.dueDate
                      = dueDate;
    model
                      = new Model("id");
    endop
                      = new Operation("endOp", "nullRes", 0, 0, dueDate, model);
    int totalDuration = 0:
    for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));</pre>
    for (int i=0; i< n; i++){
        Job job = new Job("job_"+i,model);
        for (int j=0; j < m; j++){
            Resource resource = resources.get(sc.nextInt());
            int duration
                              = sc.nextInt();
            totalDuration
                              = totalDuration + duration;
            Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
            resource.add(operation);
            iob.add(operation);
        job.add(end0p);
        jobs.add(job);
    model.arithm(endOp.start,"<=",totalDuration).post();</pre>
    sc.close();
```

```
JSSP(String fname, int dueDate) throws IOException {
                       = new Scanner(new File(fname));
    Scanner sc
    id
                       = fname;
                       = sc.nextInt(); // number of jobs
= sc.nextInt(); // number of resources
    n
                       = new ArrayList<Job>();
    jobs
                       = new ArrayList<Resource>();
    resources
    this.dueDate
                       = dueDate;
    model
                       = new Model("id");
                       = new Operation("endOp","nullRes",0,0,dueDate,model);
    endop
```

```
JSSP(String fname, int dueDate) throws IOException {
                      = new Scanner(new File(fname));
    Scanner sc
    id
                      = fname;
                      = sc.nextInt(); // number of jobs
    n
                      = sc.nextInt(); // number of resources
                      = new ArrayList<Job>();
    jobs
                      = new ArrayList<Resource>();
    resources
    this.dueDate
                      = dueDate;
                      = new Operation("endop","nullRes",0,0,dueDate,model);
    endop
```

```
int totalDuration = 0;
for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));
for (int i=0;i<n;i++) {
    Job job = new Job("job_"+i,model);
    for (int j=0;j<m;j++) {
        Resource resource = resources.get(sc.nextInt());
        int duration = sc.nextInt();
        totalDuration = totalDuration + duration;
        Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
        resource.add(operation);
        job.add(operation);
    }
    job.add(endop);
    jobs.add(job);
}
model.arithm(endop.start,"<=",totalDuration).post();
sc.close();</pre>
```

```
int totalDuration = 0;
for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));
for (int i=0;i<n;i++) {
    Job job = new Job("job_"+i,model);
    for (int j=0;j<m;j++) {
        Resource resource = resources.get(sc.nextInt());
        int duration = sc.nextInt();
        totalDuration = totalDuration + duration;
        Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
        resource.add(operation);
        job.add(operation);
        job.add(endop);
        jobs.add(job);
}
model.arithm(endop.start,"<=",totalDuration).post();
sc.close();</pre>
```

```
int totalDuration = 0;
for (int i=0;i<m;i++) resources.add(new Resource("r_"+i,model));
for (int i=0;i<n;i++){
    Job job = new Job("job_"+i,model);
    for (int j=0;j<m;j++){
        Resource resource = resources.get(sc.nextInt());
        int duration = sc.nextInt();
        totalDuration = totalDuration + duration;
        Operation operation = new Operation("op_"+i+"_"+j,resource.id,duration,0,dueDate,model);
        resource.add(operation);
        job.add(operation);
    }
    job.add(endop);
    jobs.add(job);
}
model.arithm(endop.start,"<=",totalDuration).post();
sc.close();</pre>
```



```
public class DecisionProblem {
  public static void main(String[] args) throws FileNotFoundException, IOException {
      int dueDate
                              = Integer.parseInt(args[1]);
      JSSP jssp
                              = new JSSP(args[0],dueDate);
      Solver solver
                              = jssp.model.getSolver();
      Decision[] decisions = jssp.getDecisions();
                              = decisions.length;
      int n
      IntVar makeSpan
                              = jssp.getMakeSpan();
      //solver.setSearch(Search.inputOrderUBSearch(decisions));
      solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                          new MinSlackHeuristic(),
                                          new Max5lackValue()));
      System.out.println("solved: " + solver.solve());
      System.out.println(makeSpan + " ["+ makeSpan.getLB() +","+ makeSpan.getUB() +"]");
System.out.println("nodes: " + solver.getMeasures().getNodeCount() +
                              cpu: " + solver.getMeasures().getTimeCount());
   is there a legal schedule with a make span of dueDate, or less?
```



```
public class Optimize {
   public static void main(String[] args) throws ContradictionException, FileNotFoundException, IOException {
                              = new JSSP(args[0],9999);
        JSSP jssp
        String valueHeuristic = args[1];
                              = Integer.parseInt(args[2]);
        int timeLimit
        Model model
                              = jssp.model;
                              = model.getSolver();
        Solver solver
       Decision[] decisions = jssp.getDecisions();
                              = jssp.getMakeSpan();
        IntVar makeSpan
        int lwb
                              = Ō:
        int upb
                              = 9999;
        solver.limitTime(timeLimit*1000);
       if (valueHeuristic.equals("maxSlack"))
            solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                              new MinSlackHeuristic(),
                                              new Max5lackValue()));
        else if (valueHeuristic.equals("fuzzyMax5lack"))
            solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                              new MinSlackHeuristic(),
                                              new FuzzyMaxSlackValue(0.5)));
        else if (valueHeuristic.equals("minSlack"))
            solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                             new MinSlackHeuristic(),
                                              new MinSlackValue()));
        else if (valueHeuristic.equals("fuzzyMinSlack"))
            solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                              new MinSlackHeuristic(),
                                              new FuzzyMinSlackValue(0.5)));
        else if (valueHeuristic.equals("random"))
            solver.setSearch(new IntStrategy(jssp.getDecisions(),
                                              new MinSlackHeuristic(),
                                             new FuzzyMax5lackValue(-1.0)));
        else solver.setSearch(Search.inputOrderLBSearch(jssp.getDecisions()));
          attach a variable & value ordering heuristic to solver
        model.setObjective(Model.MINIMIZE, makeSpan);
        while (solver.solve()){
            lwb = makeSpan.getLB();
            upb = makeSpan.getUB();
        System.out.println("makespan: ["+ lwb +","+ upb +"]");
        System.out.println("nodes: "+ solver.getMeasures().getNodeCount() +
                              cpu: "+ solver.getMeasures().getTimeCount());
```

Wot!? No heuristics!?!!!

